Our Service Portfolio
Case Study: Embraer Total Flow Improvement

Introduction
Evolution of Internal Logistics

Empresa Global

Before
Novo Modelo

Current

Evolution of Assembly Lines

Before
Novo Modelo

Current

Results

“Dock” layout - 2008

Assembly Line – 2009

Inventory Reduction

Lead time Reduction

Overtime Reduction

Cost of Quality Reduction

Parts Supply Improvement
Reduce over transportation to supply parts using JIT and Paced Environment